

Garant
CNMG 120412, Grade: HB725-1


Order data

Order number	250160 HB725-1
GTIN	4062406750558
Item class	21G

Description

CNMG 120412 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 6 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	50 - 250 m/min
Tool material	Carbide
Main application	UNI
Number of changes/inserts	4
ISO code indexable insert	CNMG 120412

Tolerance	M
Corner radius	1.2 mm
Feed f	0.05 - 0.6 mm/rev.
Cutting depth a_p	0.2 - 6 mm
Grade	HB725-1
Chip breaker	UM1
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning